

(last updated, 05-18-07)

USDA Commodity Food Fact Sheet for Schools & Child Nutrition Institutions

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A719 - PORK SAUSAGE LINKS, SKINLESS, W/SPP, FULLY COOKED, FROZEN, IQF, 40 LB

CATEGORY	Meat/Meat Alternates	
PRODUCT DESCRIPTION	• Made from ground pork with soy protein product (SPP) and sausage seasonings, formed into cylindrical skinless links, 1 oz portion, fully cooked, and then individually quick frozen (IQF). Pork will comprise at least 75% of the raw formula; non-meat components will comprise no more than 25% of the raw formula; fat will not exceed 15 grams per 100 grams; sodium content will not exceed 700 milligrams per 100 grams.	
PACK/YIELD	• 8/5 lb pkgs per case.	
	One 40 lb case AP provides about 640.0 1-oz links.	
	One 5 lb pkg AP provides about 80.0 1-oz links.	
	CN Crediting: One 1-oz pork sausage link w/SPP provides 0.5 oz-equivalent meat/meat alternate.	
STORAGE	• Store frozen pork sausage links in original shipping container off the floor at 0 °F or below.	
	Refrigerate leftover pork sausage links covered and labeled in a dated container and use within 2 days.	
	• Use First-In-First-Out (FIFO) storage practices to ensure use of older product first.	



Nutrition Information

Breakfast links, pork w/SPP, cooked

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	1 link (29 g)
Calories	60
Protein	5 g
Carbohydrate	1 g
Dietary Fiber	0 g
Sugars	0.5 g
Total Fat	4 g
Saturated Fat	1.5 g
<i>Trans</i> Fat	N/A
Cholesterol	15 mg
Iron	0.35 mg
Calcium	20 mg
Sodium	190 mg
Magnesium	N/A
Potassium	N/A
Vitamin A	0 IU
Vitamin A	0 RAE
Vitamin C	0 mg
Vitamin E	N/A



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PREPARATION/ COOKING INSTRUCTIONS	• Place frozen pork patty links on sheet pans and heat thoroughly to an internal temperature of 165 °F for 15 seconds. If thawed, use within 24 hours. Cooking time and temperature are critical to product acceptability. Pork patties may also be grilled or heated in a microwave. All heating times are approximate. Judge doneness by temperature, not by color or texture of food.	
	• CONVENTIONAL OVEN: Preheat oven to 325 °F. Heat 10 to 12 minutes if frozen and 8 to 10 minutes if thawed.	
	• CONVECTION OVEN: Preheat oven to 325 °F. Heat 5 to 5½ minutes if frozen and 4 to 4½ minutes if thawed.	
USES AND TIPS	Use alone as a breakfast item.	
FOOD SAFETY INFORMATION	 Thaw frozen products in the refrigerator below fresh or ready-to-eat foods. Keep meat and poultry separate from other foods, wash working surfaces (including cutting boards), utensils, and hands after touching meat or poultry. 	
BEST IF USED BY GUIDANCE	 For guidance on how to effectively manage, store, and maintain USDA commodities, please visit the FDD Website at: http://www.fns.usda.gov/fdd/facts/biubguidance.htm. For additional information on product dating, go to page 6 of <i>Choice Plus Food Safety Supplement</i> at: http://www.nfsmi.org/Information/choice-plus-food-safety-supplement.pdf. 	